

Bild-kort	Utf. Design
-	A
-	B
-	C
-	D
-	E
-	F
-	G
-	H
-	K

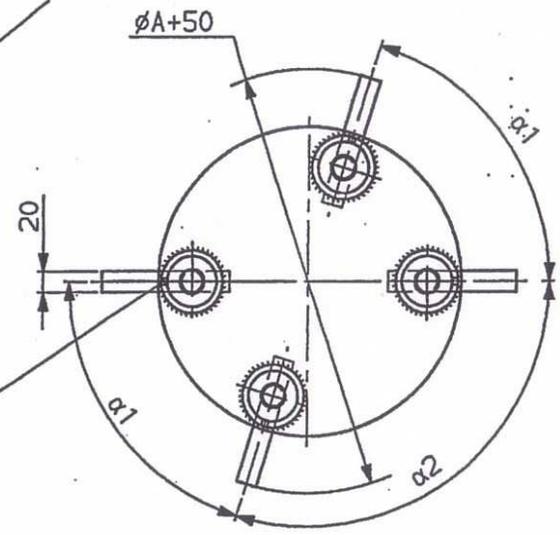
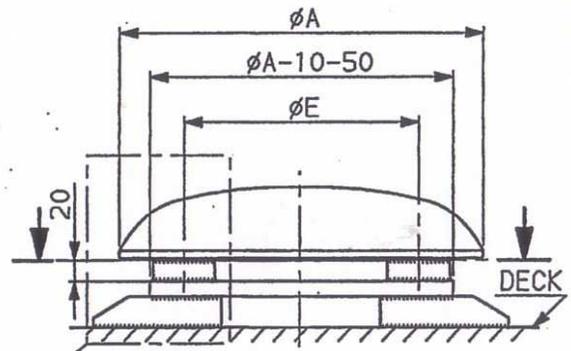
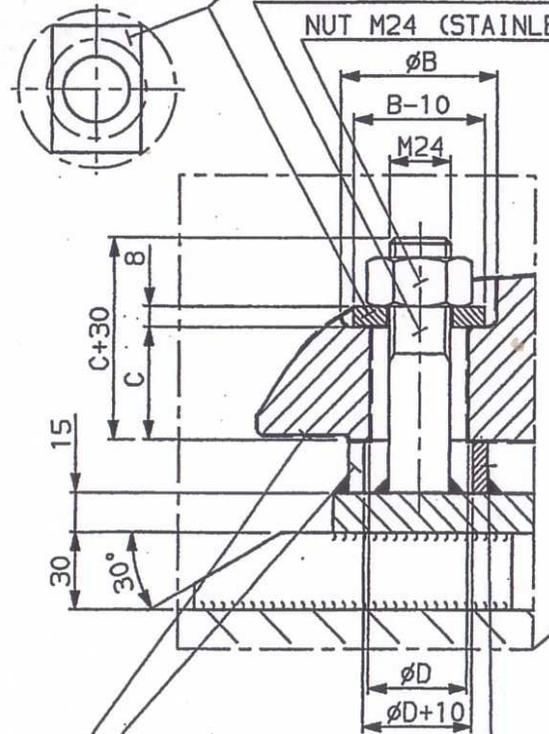
Bild-kort	Andr. Zone	Ändringen omfattar Revision comprises	Datum Date	Uppgj. Drawn	Godk. Approved
-	a	MEASURES FOR HUB 179XF5/4 ADDED	981204	BW	Gsc
-	b	MEASURES AND SHEET 2 ADDED	000308	AH	JÄN
-	c	MEASURE 212 WAS 262	000525	AH	JÄN
-	d	MEASURE FOR HUB 202XF5/4 ADDED	010301	SGN	LMN

Tillåtna måttavvikelser när tolerans ej direkt utsatts på bearbetade detaljer SMS 715 Medel enligt tabell nedan. För rundningsradier, för- och vinkelmått följer SMS 715 Medel enligt separat standardblad.

Machining tolerances for linear dimensions unless otherwise specified. For radii and curvatures, bevells and angle measurements, SMS 715 Average according to separate standard sheets must be followed.

Basmått Basic size	Måttav- vikelser Toler- ances	Basmått Basic size	Måttav- vikelser Toler- ances
- 3	±0,1	(1000)- 2000	±1,2
(3)- 6	±0,1	(2000)- 4000	±2
(6)- 30	±0,2	(4000)- 8000	±3
(30)- 120	±0,3	(8000)-12000	±4
(120)- 315	±0,5	(12000)-16000	±5
(315)-1000	±0,8	(16000)-20000	±6

WASHER (GALVANIZED)  
STUD BOLT M24 (STAINLESS)  
NUT M24 (STAINLESS)



4 SUPPORTS (MILD STEEL)  
GROVE FOR WATER DRAIN

DINITROL 112, TECTYL / 506EH OR  
SIMILAR. THE RUST PROTECTION FLUID  
TO BE APPLIED BY SPRAY, BRUSH OR IMMER-  
SING. FILM TO BE 70-100 µm (DRY FILM).  
INSPECTION AND REPAIR TO BE DONE EACH YEAR.

NORMALLY THE SPARE BLADE SHALL BE KEPT BELOW DECK.

THIS DRAWING MUST NOT BE COPIED NOR USED FOR MANUFACTURING PUR-  
POSES WITHOUT OUR WRITTEN PERMISSION NEITHER IS TO BE HANDED  
OVER TO NOR IN OTHER WAY COMMUNICATED TO A THIRD PARTY. INFRINGE-  
MENT WILL LEAD TO PROSECUTION. **KAMEWA**

Uppgj. Drawn	BW	Kontr. Checked	Lnr	Godk. Approved	JÄN	Ytjämrhet enligt SMS 672 Ra µm	✓	✓	✓	✓
<b>KAMEWA</b> propeller						Skala Scale	A3	Datum Date	960923	
<b>KAMEWA</b> A Vöckerei P.L.G. company						Blod Sheet	1	av of	2	Föreg. ritn. Previous drg.
KRISTINEHAMN SWEDEN						STORAGE OF SPARE BLADE		Utf. Design	Andr. Revis.	d
						INSTRUCTION FOR P1, XF5 AND XF6		104200		

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Bild-kort	Andr. Revis	Zon	Andringen omfattar	Datum	Uppg. Dragn	Godk. Approv
			Revision comprises	Date	Drawn	Approved

Tillåtna måttavvikelser när tolerans ej direkt utsatts på bearbetade detaljer SHS 715 Model enligt tabell nedan. För rundningsradier, former och vinkelmått följs SHS 715 Model enligt separat standardblad.  
 Måttavvikelse för linjär dimensioner om inte annat specificerat för radii och kurvaturer, bevels och vinkel mätningar, SHS 715 Average according to separate standard sheets must be followed.

Basmått Basic size	Måttavvikelser Tolerances	Basmått Basic size	Måttavvikelser Tolerances
- 3	±0,1	(1000) - 2000	±1,2
(3) - 6	±0,1	(2000) - 4000	±2
(6) - 30	±0,2	(4000) - 8000	±3
(30) - 120	±0,3	(8000) - 12000	±4
(120) - 315	±0,5	(12000) - 16000	±5
(315) - 1000	±0,8	(16000) - 20000	±6

HUB	A	B	C	D	E	α1	α2
30	180	32	21	19	115	73°	107°
33	-	-	-	-	-	73°	107°
36	-	-	-	-	-	73°	107°
39	232	41	27	25	150	73°	107°
42	-	-	-	-	-	73°	107°
46	276	48	32	28	177	73°	107°
50	300	52	35	33	192.5	73°	107°
55	328	58	41	35	212	73°	107°
60	358	62	43	39	231	73°	107°
66	394	69	46	42	255	73°	107°
72	430	75	47	48	278	73°	107°
79	478	82	53	50	310	73°	107°
86	515	90	58	54	335	73°	107°
94	562	98	63	59	362	73°	107°

102	615	106	70	63	395	73°	107°
111	665	116	76	71	428	73°	107°
121	725	126	82	75	467	73°	107°
132	796	137	90	83	510	73°	107°
144	860	126	100	75	590	87°	93°
157	940	137	90	83	635	87°	93°
164	984	146	98	90	668	87°	93°
171	1022	146	98	90	702	87°	93°
179	1075	152	105	97	732	87°	93°
186	1112	146	98	90	775	102.4°	77.6°
194	1162	152	105	97	806	102.4°	77.6°
202	1210	160	110	102	840	102.4°	77.6°
211	-	-	-	-	-	102.4°	77.6°
220	-	-	-	-	-	102.4°	77.6°

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Uppg. Dragn	Kontr. Checked	Godk. Approved	Ytjädnhet enligt SHS 672 Ra µm	
BW	Lnr	JAN	Surface texture 150/R 1302 Ra µm	
		KAMEWA propeller		Skala Scale
		STORAGE OF SPARE BLADE		A3
		INSTRUCTION FOR P1, XF5 AND XF6		Datum Date
		-		960923
		-		Blad Sheet
		-		2 of 2
		-		Föreg. ritn. Previous drg.
		-		104200
		-		Urf. Design
		-		Andr. Revis.
		-		d

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