

**TIGHTEN UP OF SHAFT FLANGE SCREWS AND MOUNTING OF FLANGE
PROTECTING COVER**

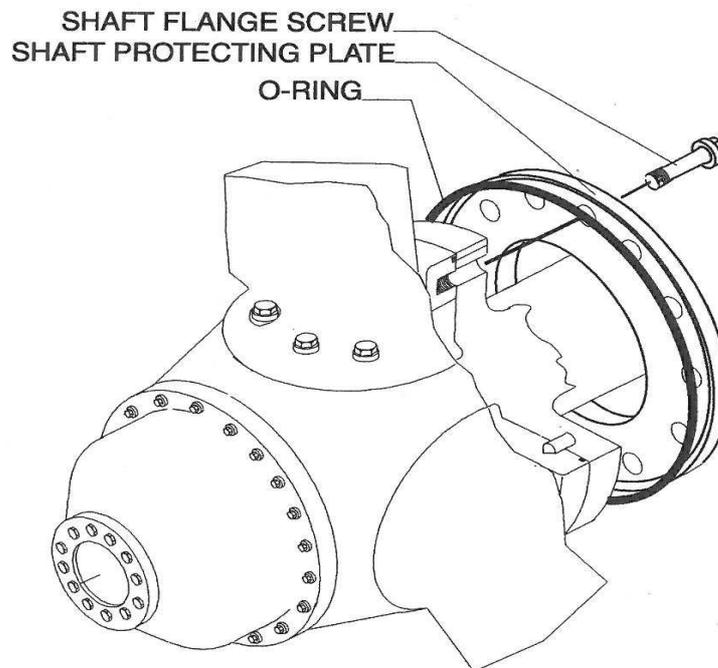


Fig. 1

- 1 - Smear the whole Front face of the shaft flange by means of KaMeWa Bolt Head Sealing Compound. Fit the O-ring to the protecting plate and put the plate in position.
- 2 - The Surface under the screw head and the space between the screw and the hole in the flange to be filled with KaMeWa Bolt Head Sealing compound.
- 3 - Lubricate the shaft flange bolt threads with Copa-Slip or Moly-Cote and fit the screws.
- 4 - The screws to be tighten crosswise and locked.

For TIGHTENING and LOCKING see separate instruction on HUB.
ASSY. DWG.

TIGHTENING TORQUE VALUE to be taken from HUB ASSY. DWG.

- 5 - Fill the spherical part of the hub with hydraulic oil and make a pressure test.

PRESSURE TESTING OF HUB, see separate instruction.