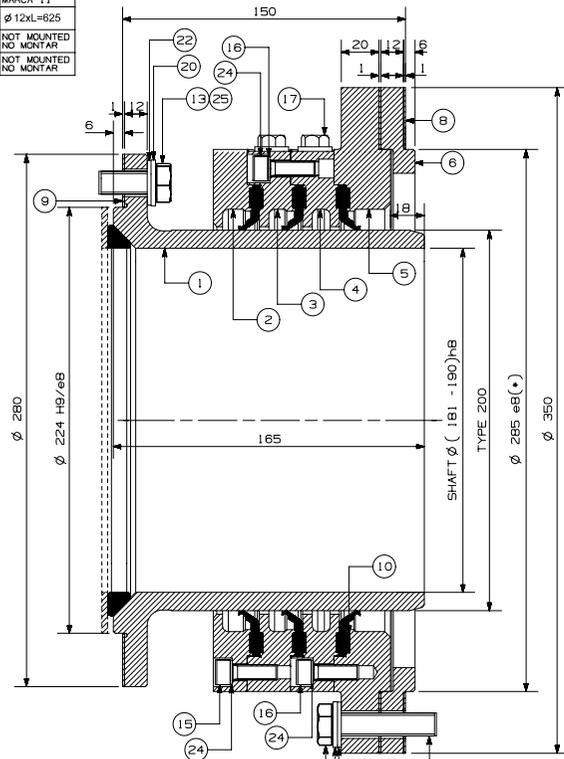


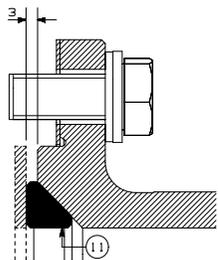
Design	ITEM 1 MARCA 1	ITEM 11 MARCA 11
A	FP 3355_187A	Ø 12xL=625
B	XF 3355_187A	NOT MOUNTED NO MONTAR
C	KS 3355_187B	NOT MOUNTED NO MONTAR
D		
E		
F		
G		
H		
K		



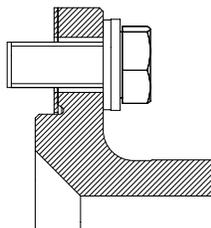
NOTE:
TAPPED HOLES IN STERN TUBE TO BE DEEP ENOUGH TO ACCOMODATE BOLTS WHEN ADJUSTMENT RING IS REMOVED

(*)SEE ASSEMBLY CONDITIONS IN SEPARATE INSTRUCTIONS VER CONDICION DE MONTAJE EN INSTRUCCIONES SEPARADAS

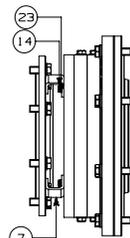
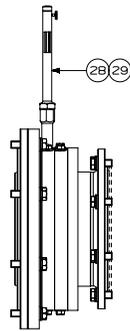
NOTA:
LOS AGUJEROS ROSCADOS EN LA BOCINA SERAN LO SUFICIENTEMENTE PROFUNDOS PARA ACOMODAR LOS TORNILLOS CUANDO SE quite EL ARO DE AJUSTE



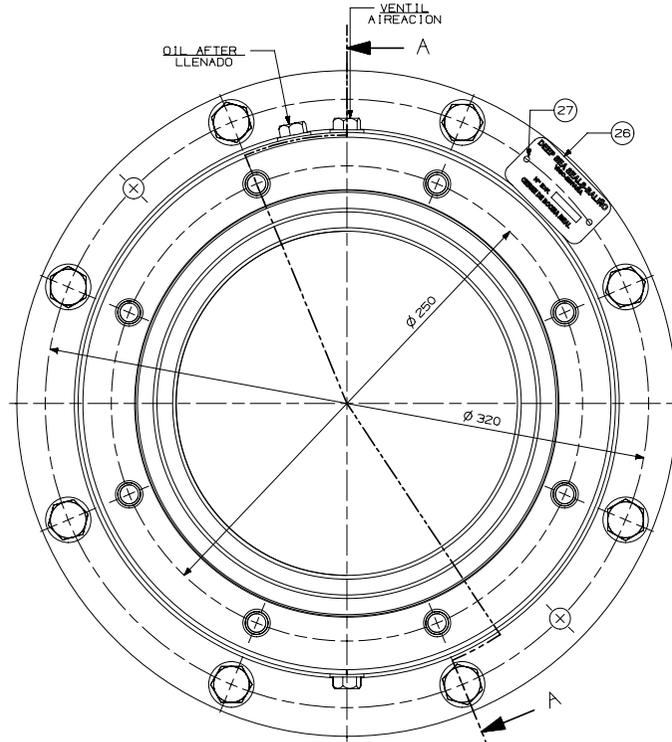
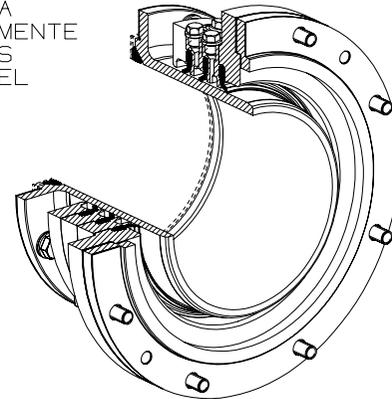
DISEÑO A / DESIGN A
UNION EJE-HELICE CON CONO
TAPER SHAFT PROPELLER



DISEÑO B&C / DESIGN B&C
EJE CON BRIDA
FLANGED SHAFT



TO PACK
EMBALAJE



N°	Revision	Zone	Revision comprises	Date	Drawn	Approved

NOTE:
THE MOUNTING STRAP ITEM 7 WILL BE REMOVED WHEN THE SEAL IS COMPLETELY ASSEMBLED

NOTA:
LAS HORQUILLAS DE MONTAJE MARCA 7 SE QUITARAN CUANDO EL CIERRE ESTE TOTALMENTE MONTADO

29	1	Caja Calibre de Medicion Weardown Gauge Box				
28	1	Calibre de Medicion Weardown	A73/102			
27	2	Remache Pozidrive		Aluminio	Ø 3x8	
26	1	Rotulo Name Plate	3550	Latón Brass		
25	1	Alambre de Seguridad Safety Wire		Ac. Inox Stainless	Ø 2.5x5000	
24	24	Arandela Washer	30485	Cobre Copper	Ø 9	
23	8	Arandela Washer	DUB0-201	Nylon	M6	
22	8	Arandela Washer	DUB0-207	Nylon	M12	
21	8	Arandela Washer	DUB0-207	Nylon	M12	
20	8	Arandela Washer	DIN-125	Ac. Inox Stainless	Ø 13 A4-70	
19	8	Arandela Washer	DIN-125	Ac. Inox Stainless	Ø 13 A4-70	
18						
17	6	Tapon Plug	30495	Latón Brass	1/4" gas	
16	16	Tornillo Allen Cospcrew	DIN-912	Ac. Inox Stainless	M8x25 A4-70	
15	8	Tornillo Allen Cospcrew	DIN-912	Ac. Inox Stainless	M8x25 A4-70	
14	8	Tornillo Hex. Hex.Head Bolt	DIN-933	Ac. Inox Stainless	M8x12 A4-70	
13	8	Tornillo Hex. Hex.Head Bolt	DIN-933	Ac. Inox Stainless	M12x30 A4-70	
12	8	Tornillo Hex. Hex.Head Bolt	DIN-933	Ac. Inox Stainless	M12x55 A4-70	
11	1	Hilo Torico O-Ring	72NBR		Ver Diseño See Design	
10	3	Labio de Cierre Sealing Ring	C73/200N	Synthetic Rubber		
9	1	Junta Plana Joint	3361	Klingerit-Oilit Beldan		
8	2	Junta Plana Joint	3362	Klingerit-Oilit Beldan		
7	4	Horquilla de Montaje Mounting Strap	3343	S235JR		
6	1	Aro de Ajuste Adjustment Ring	3380	EN-GJL-250 Centrifugado		
5	1	Carcasa Case	3359	EN-GJL-250 Centrifugado		
4	1	Aro Central Central Ring	3358	EN-GJL-250 Centrifugado		
3	1	Aro Soporte Centre Ring	3357	EN-GJL-250 Centrifugado		
2	1	Tapa Cover	3356	EN-GJL-250 Centrifugado		
1	1	Forno Liner	3355_187	Ac. Inox. BS 316-16C	Ver Diseño See Design	
Marca	Cant.	Descripcion	Referencia	Material	Notas	Weight
Item N°	Qty.	Description	Reference	Material	Remark	(kg)
Plant		Surface texture: EN ISO 1302				40kg
		General tolerances: EN 22768-1/2				

Drawn	Checked	Approved	Sharp edges broken
MC	MC	MB	

 VIGO (SPAIN)	STERN TUBE SEAL TYPE 200A CIERRE DE BOCINA 200A		Scale 1:2	Date 30.09.14
			Sheet of A2	Previous drg
		Drawing N° 3354_187	Design	Rev.

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