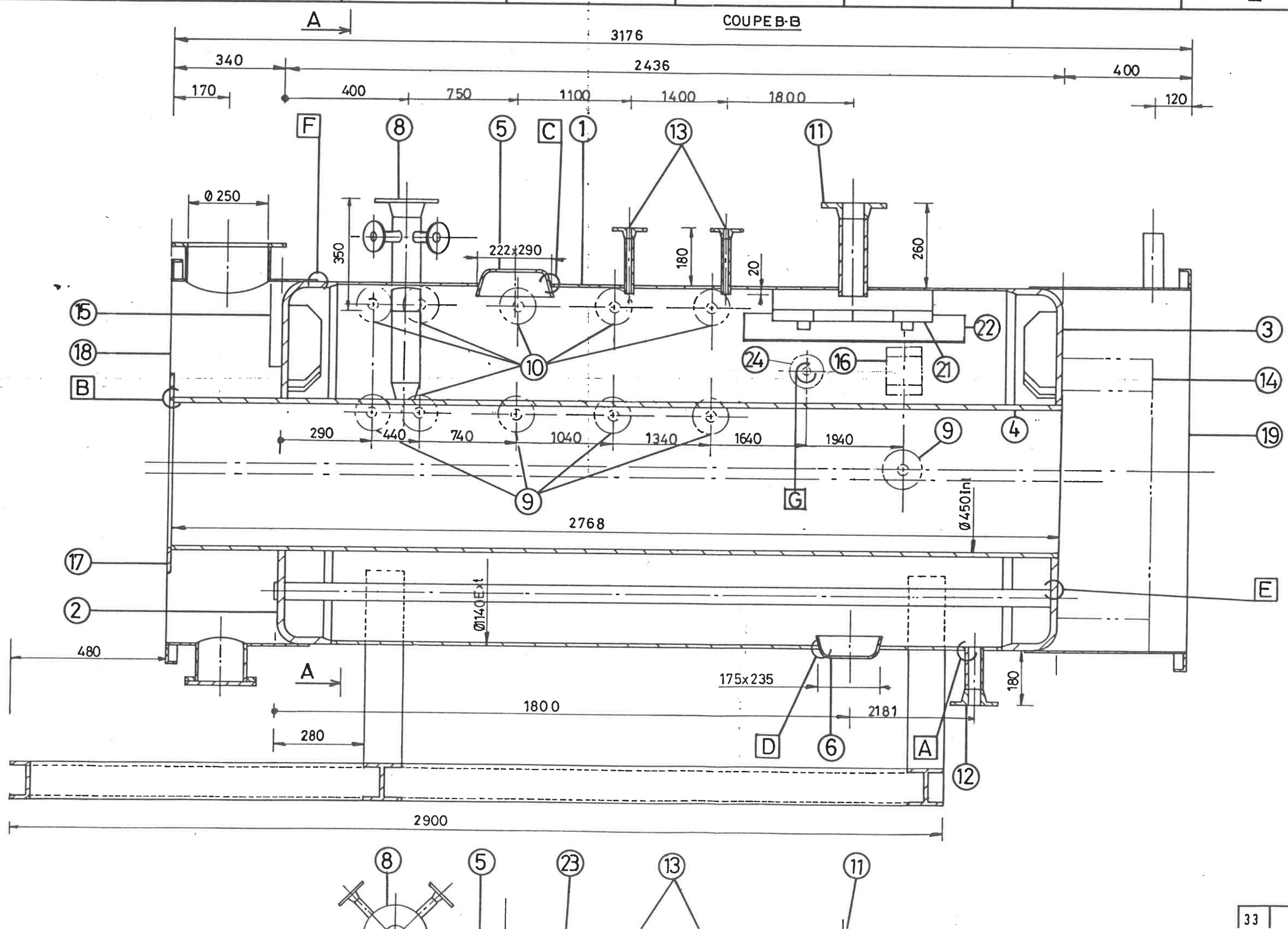
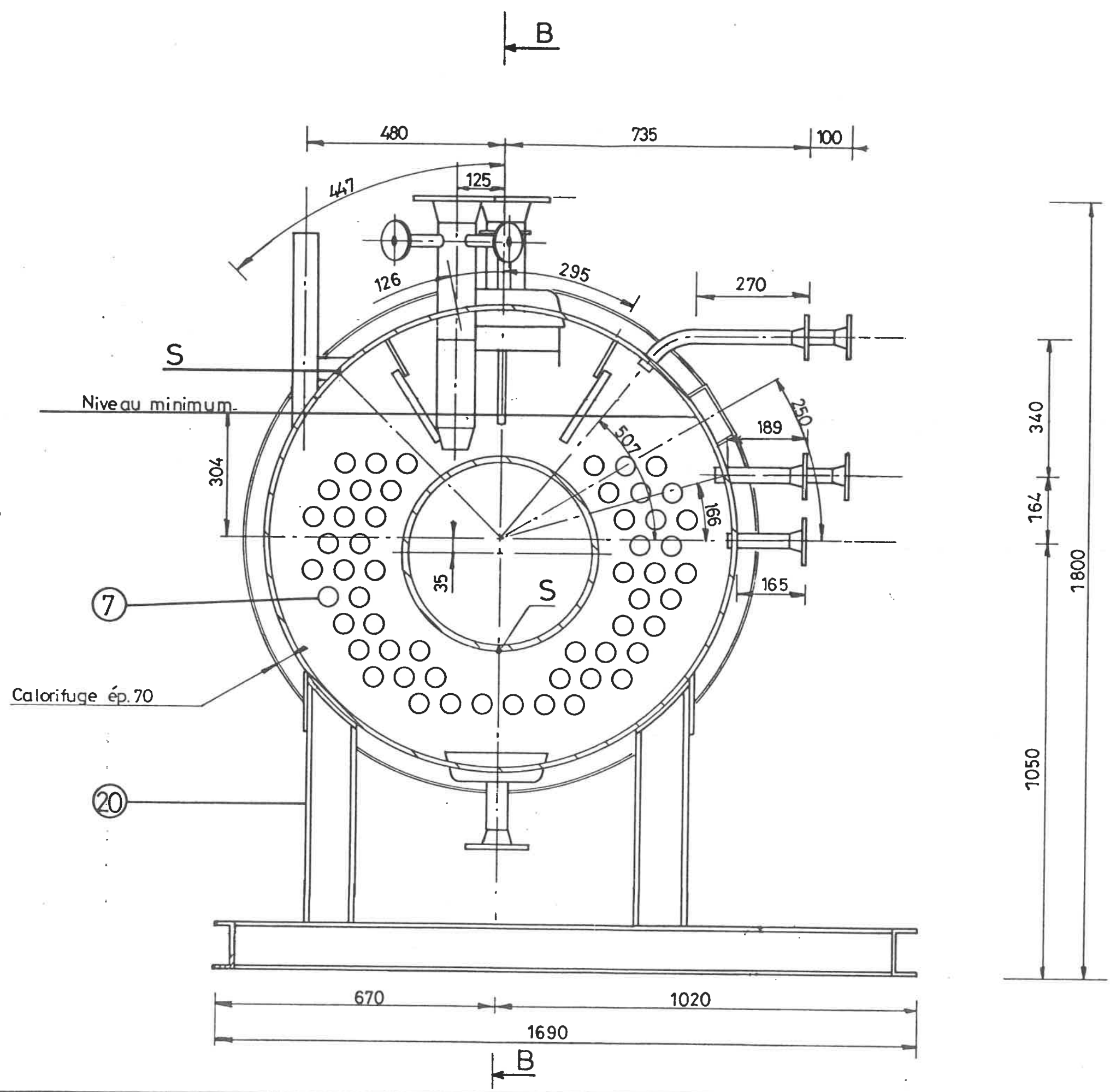




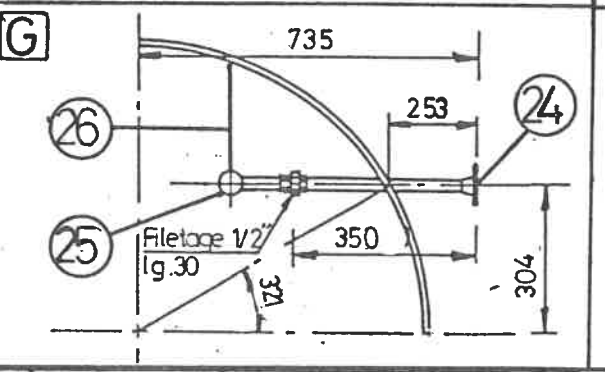
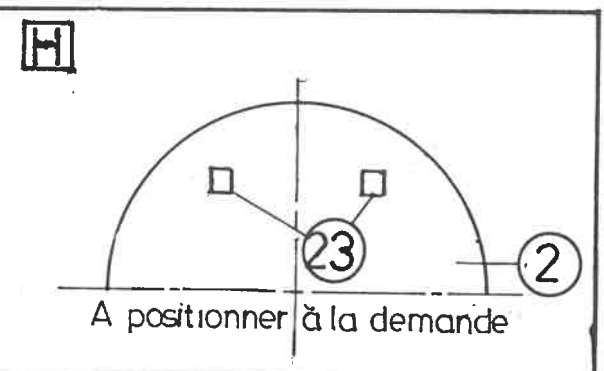
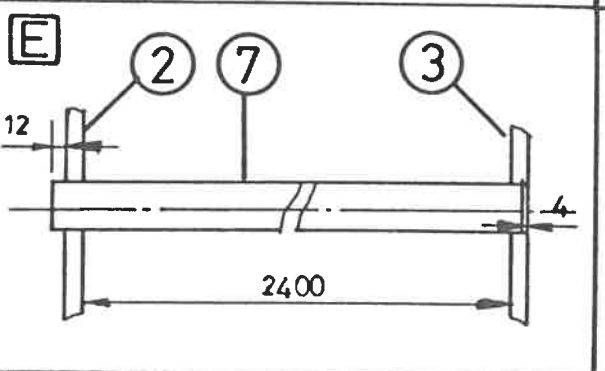
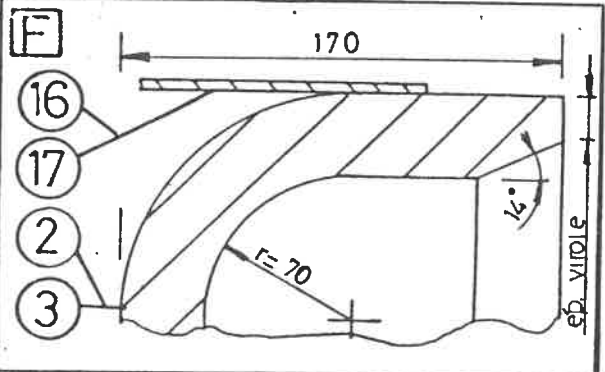
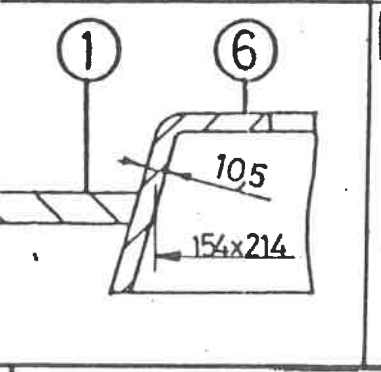
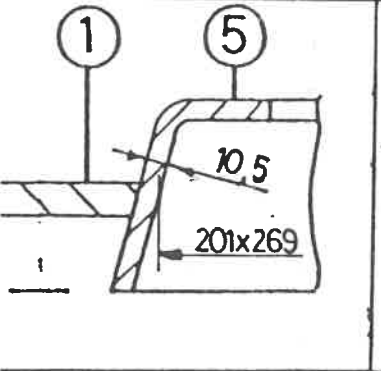
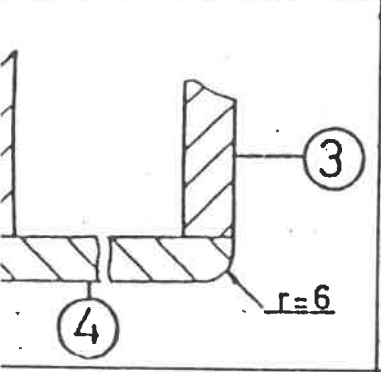
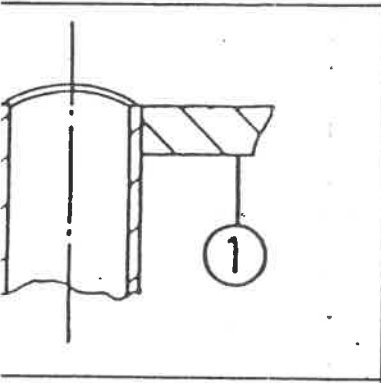
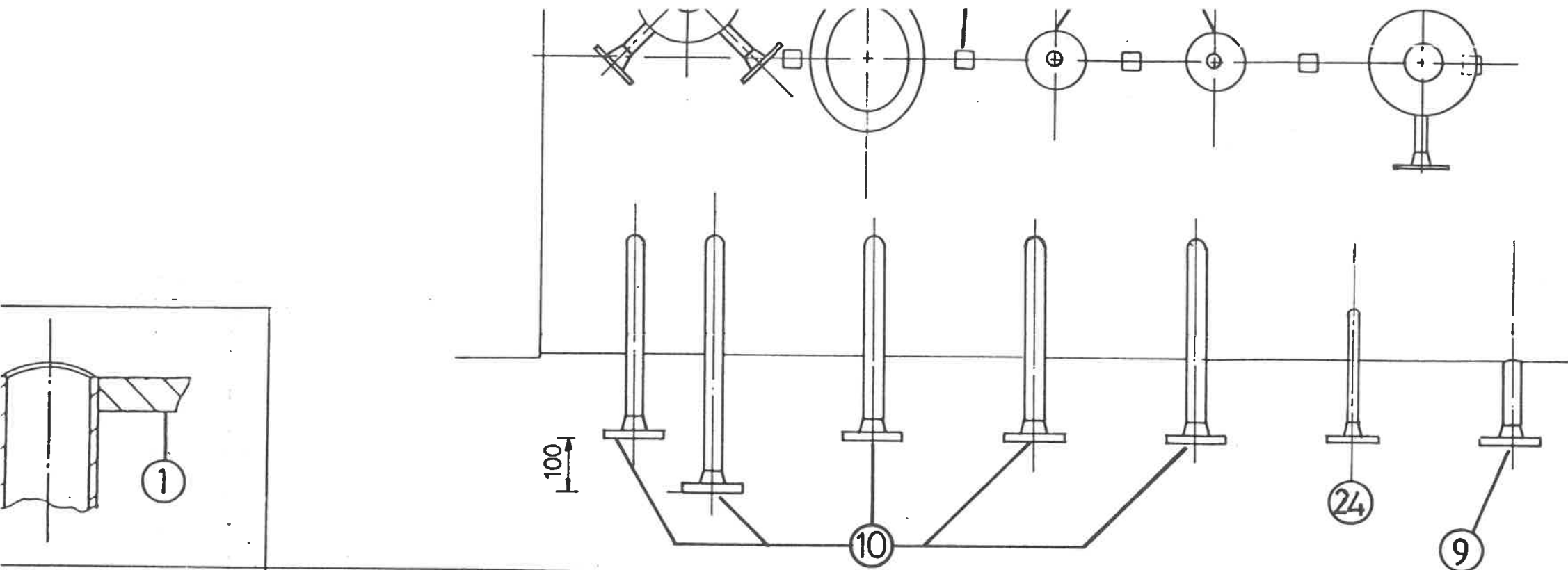
COUPE A-A



- ③
- ⑭
- ⑰
- E

7
6
5

31	
30	
29	
28	
27	
26	1
25	1
24	1
23	7
22	2
21	1
20	1
19	1
18	1
17	1
16	1
15	1
14	1
13	2
12	1
11	1
10	6
9	5
8	1
7	54
6	1
5	1
4	1
3	1
2	1
1	1
REP	Nb



NOTA: S = soudures suivant liste des assemblages



31					
30					
29					
28					
27					
26	1	Fer plat 30x6	E 24.2	NFA 35501	9.03074
25	1	Rampe purge de surface DN15			Pl. 0461
24	1	Pietement PN40 DN15 L.900			Pl. 0688
23	7	Fer plat 30x5	E 24.2	NFA35501	9.03071
22	2	Fer plat 100x8 L.700	E24.2	NFA35501	9.03126
21	1	Separateur vapeur n°2			Pl. 0019
20	1	Chassis 90J			Pl. 0034
19	1	Hotte arriere 90J/120J			Pl. 0050
18	1	Hotte avant 90J			Pl. 0048
17	1	Bride foyer Ø630/460			Pl. 0022
16	1	Plaque d'epreuve montage			Pl. 0010
15	1	Demi_lune Ø1140 H266			Pl. 0023
14	1	Voute réfractaire 90J			Pl. 0624
13	2	Pietement PN40 DN20 L.250			Pl. 0002
12	1	Pietement PN40 DN40 L.250			Pl. 0005
11	1	Pietement PN40 DN65 L.350 avec 1DN15			Pl 0792
10	6	Pietement PN40 DN25 L.730			Pl. 0004
9	5	Pietement PN40 DN25 L.300			Pl. 0003
8	1	Pietement PN40 DN80 L.610 avec 4 DN15			11/96/12254/G
7	54	Tube fumee Ø48,3 x2,6	TS 37 C	NFA 49243	9.08200
6	1	Trou de poing 100x150	H 11	DIN 17155	9.65961
5	1	Trou de visite 150 x 200	H 11	DIN 17155	9.65965
4	1	Foyer Ø450Int ep.12	P265GH	NF EN10028 2	9.01340
3	1	Plaque arriere 90J/120J ep.18	P265GH	NFEN10028 2	Pl. 0604
2	1	Plaque avant 90J/120J ep.18	P265GH	NFEN10028 2	Pl. 0603
1	1	Virole Ø1140 ep.10	P265GH	NF EN10028 2	9 01330
REP	Nb	DESIGNATION	NUANCE	NORME	CODE

TYPE 90
MODEL

No de construction : 12 254
Manufacture number

CARACTERISTIQUES DROITE CHARACTERISTICS

Timbre : 15 Bar Pression d'epreuve : 22,5 Bar
Design pressure Kg/Cm2 Test pressure Kg/Cm2

Capacite chaudiere : 1,72 m3
Capacity boiler

Surface de chauffe chaudiere: 24,3 m2
Heating surface boiler

5/7/96	01	MARVIER	CONFORME A EXECUTION		
3/7/96	00	DEMEZAN	1ere EMISSION - INITIAL ISSUE		
DATE	REV.	DESSINE	MODIFICATIONS	VERIFIE	APPROUVE
DATE	REV.	DRAWN BY	REVISIONS	CHECKED BY	APPROVED BY

CORPS SOUS PRESSION JUNIOR 90

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Groupe BABCOCK Entreprise

Format	Echelle-Scala	
A1	1/10	

PLAN: 11/96/12254 E

Rev. 01

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F.

E.

D

C

B

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