



$\frac{L}{FS}$ = Flange Sealant ERGO 4280 or equal

For untolerated dimensions:			
Casting	:	ISO 8062	
Welded parts	:	ISO 2768-v	
Machined surfaces	:	ISO 2768-m	
Roughness acc. to			
ISO 1302			
Form and position tol.			
according to NEN-ISO 1101			
Trim sharp edges			
with: 0,5 x 0,5*			
Fillet all undercuttings			
with R=0,2*			
**unless otherwise indicat.			

DESCRIPTION REVISION		NIJHUIS POMPEN			DRN.: P.G.	CHK.: W.J.	APP.: .	
		P.O.BOX 102 7300 AC Winterswijk - Holland			D.D. 28-07-2014	D.D. 29-07-2014	D.D. .	
		E-MAIL: nijhuis@nijhuis.com			PROJECTION			
		SECTIONAL DRAWING			RELEASED			
VENUS1-300.410							SCALE 1:2	A1
COMPLETE PUMP CARTEX SN				This document is our property and must not be copied without our written permission, and the contents thereof must not be disclosed to any third party, nor be used for any unauthorised purpose.				
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-	.	.	DATE
-	.	.	REV.