

MOUNTING AND DISMANTLING OF LIFTING HOLE PLUG IN PROPELLER BLADE

Fit the two plug halves and fasten them by means of the break screw.

NOTE: The screw head must be on the pressure (aft) side of the propeller blade.

A By means of a pipe wrench, tighten the screw until the head brakes off.

B Weld the groove around the screw head using 18-8 stainless electrode (Avesta P5)

Grind off the plugs until surfaces are flush with the blade area surface

When dismantling the plug, use 13,5 or 18 mm drill in center of the screw head, until plugs fall apart. Before drilling check diameter of break screw.

